# Next Generation IoT/IIoT beyond industrial 5G Observations and Conclusions



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# <image>

2030

2020





# **Observation 1: Latency**

Latency is a traditional term in Mobile Radio

Cycle time is the key KPI in control automation Specifies the interval for actions and the reaction collected from x devices within the guaranteed time

Require	ments for	Wireless	Machine I/O	Network	BECKHOFF
Connected devices					
	Cycle Time	Communi- cation Time	No. of devices	Process Data In [Byte per device]	Out [Byte per device]
Motion Control	62,5 μs 125 μs	10 μs 10 μs	864128 8 <b>64</b> 128	16 16	16 16
PLC Control	62,5 μs 125 μs 1 ms 10 ms	10 µs 10 µs 100 µs 1 ms	864128 864128 641024 641024	18 18 18128 18128	18 18 1 <b>8</b> 128 18128
Measure- ment	125 µs 1 ms 10 ms	10 μs 100 μs 1 ms	864128 64 <b>1024</b> 641024	18128 11281k 11281k	18128 18 <b>128</b> 1k 181281k
Vision	1 ms 10 ms 25 ms	100 µs 1 ms 1 ms	11664 641014 641024	1864 1864 1864	10kByte4MByte 10kByte4MByte 10kByte4MByte
HMI	1 ms 10 ms 25 ms	100 µs 1 ms 1 ms	11664 11664 11664	1281k 1281k10k 1281k10k	1864 1864 1864





#### **Observation 2: mMTC – increasing packet size**

5G addresses 1 000 000 connections / km2 with mMTC (massive Machine Type Communication)

- mMTC is defined for small packet sizes e.g. few bytes
- New sensors are more complex
  - More information added, e.g. location
  - Packet size increases dramatically, e.g. > 250 byte
- New types of sensors
  - Not just simple measurements
  - Traces of vibration over time, sound samples,
  - Much more data
- New type of MTC → xMTC

Challenge: coverage - Mesh/Relay nodes





# Observation 3: Al is not just an application

Each drive, engine gets sensors

- Both simple and complex sensors distributed everywhere
- **Today some machines produce 800MB/day. Example: Trumpf**
- Question of scalablity, if ALL data is forwarded to a singe AI node
- Results in extremely high aggregated data rates
- Synapses are not just connections of something to the brain

#### Challenge:

Introduce decentralised data processing by AI (learning, classification)

AI = Augmented Intelligence



### Observation 4: update cycle of OT don't match to 3GPP



